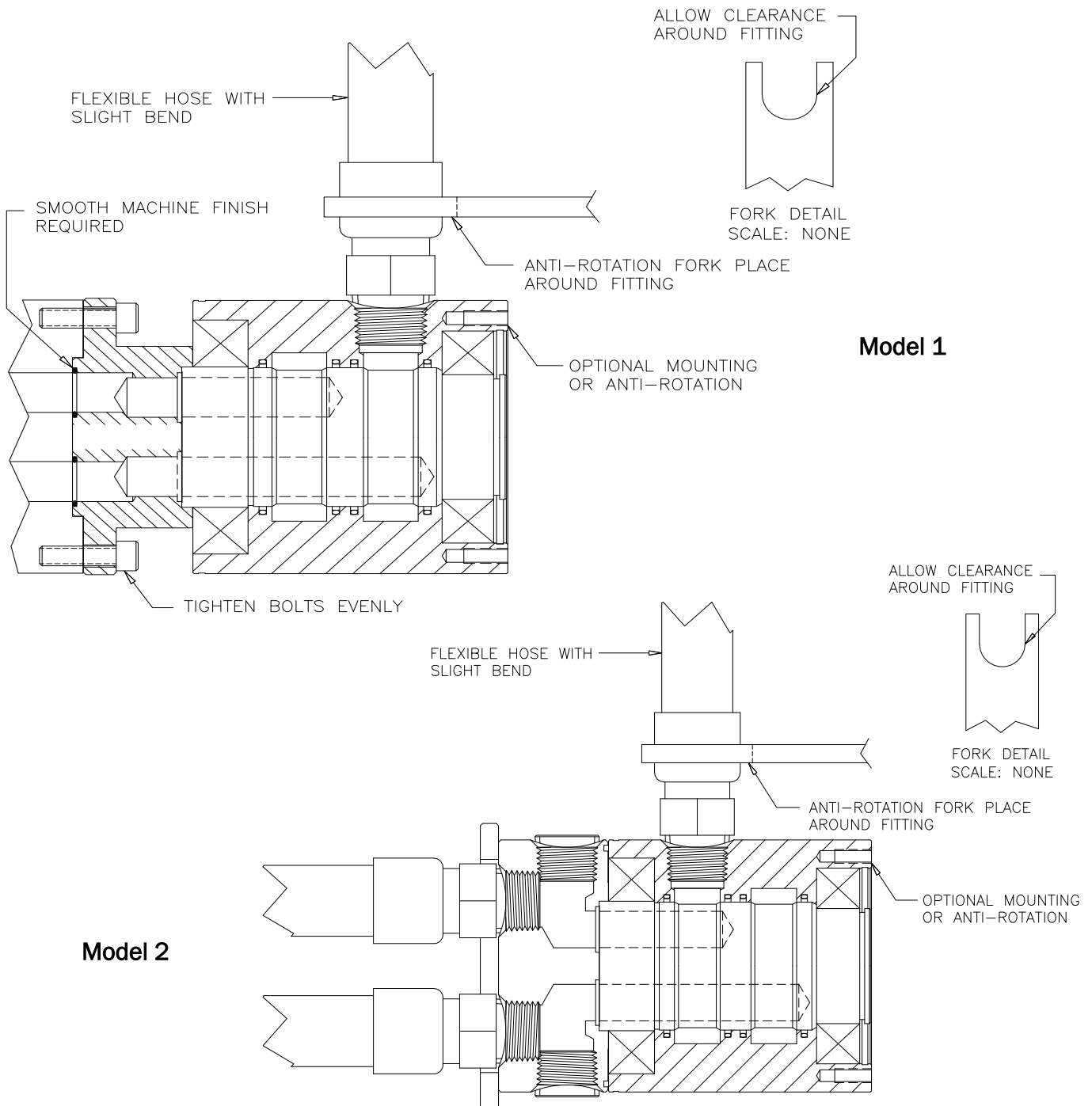


# INSTALLATION GUIDE - ROTARY UNIONS



1. Connect all fittings to housing prior to installation. Do not use rigid piping as this will compromise the life of the union. The hose should be flexible and have a slight bend. The hose should be properly supported & should not side load the union.

2. Attach your preferred method of anti-rotation. Anti-rotation must allow the union to find its center. Do not hard mount both the rotor and housing of the union. An anti-rotation fork placed around one of the housing fittings. An anti-rotation bracket mounted to the rear of the housing.

3. Fasten the rotary union to the machine.